

BALANCE CHARGER/DISCHARGER FOR NICD/NIMH/LITHIUM/PB BATTERIES

Dual Input Power(AC/DC)



Operating Manual

Thank you for purchasing the balance charger. This is a rapid charger/discharger with built in balancer, computerised with microprocessor and specialised operating software. Please read this entire operating manual completely and attentively before using.

Contents

1. Features	1
2. Exterior of the unit	3
3. Warnings and safety notes	4
4. Program flow chart	6
5. Initial Parameter set up (Users' set up)	7
6. Lithium battery(LiLo/LiPo/LiFe)program	9
6.1 Charging Lithium Battery	9
6.2 Charging Lithium battery at balance mode	9
6.3 'FAST' charging Lithium battery	10
6.4 'STORAGE' control Lithium battery	11
6.5 Discharging Lithium battery	11
6.6 Voltage balancing and monitoring during the discharge	12
7. NiMH/NiCd battery program	13
7.1 Charging NiCd/NiMH battery	13
7.2 Discharging NiCd/NiMH battery	13
7.3 Charge-to-discharge & discharge-to-charge cycle NiMH/NiCd battery	14
8. Pb(lead-sulphuric acid) battery program	14
8.1 Charging Pb battery	14
8.2 Discharging Pb battery	15
9. Save Data Program	15
10. Load Data Program	16
11. Various information during the process	17
12. Warning and error messages	18
13. Specifications	19
14. Warranty and service	19

1. Features

Optimised operating software

When charging or discharging, it has an 'AUTO' function that sets the feeding current automatically. Especially for Lithium batteries, it can prevent the over-charging can lead to an explosion by users fault. Every program in the unit is controlled with mutual links and communication for every possible error so it introduces a maximum safety. These can be set at users option.

Special recharge plugsport for receiver, transmitter and igniter charger. And for frequently used charger port such as multi purpose crocodile pin etc.

It provides most convenient balance charge port for Lithium batteries, with separated 3,4,5,6 charge port, and external reverse connector.

High-power and high-performance circuit

It employs the circuit that has maximum output power of 80W. As a result it can charge or discharge up to 15 cells of NiCd/NiMH and 6 series of Lithium batteries with maximum current of 7.0A. Furthermore the cooling system is so efficient that can hold such a power without any trouble of running the CPU or the operating program.

Individual voltage balancer for Lithium batteries inside

It has an individual-cell-voltage balancer inside. This does not require any extra balancer separately when charging Lithium batteries (LiPo/LiFe) for cell voltage balancing.

Balance individual cells on discharge

It also can monitor and balance individual cells of the Lithium battery pack during the discharge process. If the voltage of any one cell varies abnormally, the process will be stopped with the error message.

Accept various types of Lithium battery

It can accept three types of Lithium batteries- LiPo, LiFe and LiFe. They have different characteristics by their chemistry. You can select any one of them that you are going to process before the job. For their specifications, refer 'Warnings and safety notes' section.

Lithium battery 'Fast' and 'Storage' mode

You can charge Lithium battery for special purposes. 'Fast' charge reduces the charging time of Lithium battery and 'Storage' mode controls the final voltage of the battery to be suit for long time storage.

Maximum safety

Delta-peak sensitivity: The automatic charge termination program works on the principle of the Delta-peak voltage detection.(NiCd/NiMH)

Auto-charge current limit: When charging NiCd or NiMH at 'AUTO' current mode, you can set the upper limit of charge current to avoid from high current charging. This is very useful when charging the low impedance and small capacity NiMH battery in 'AUTO' mode.

Capacity limit: The changing capacity always calculated by multiple of the charging current and time. If the charging capacity exceeds the limit the process will be terminated automatically when you set the maximum value.

Temperature limit: The temperature of the battery on charging will rise by its internal chemical reaction. If you set the limit of temperature the process will be expired forcibly when the limit has reached.

Processing time limit: you can also restrain the maximum process time to prevent from any possible defect.

Input power monitor: To protect the car battery using as input power from being damaged the voltage of it always monitored. If it drops below the lower limit the process will be ended automatically.

Automatic cooling fan: The electric cooling fan comes into action automatically only when the internal temperature of the unit is raised.

Data store/load

For users convenience it can store maximum 5 data of different batteries. You can establish the data contains program setting of the battery to charge or discharge continually. These data can be called out at any time you need and the process can be executed without program setting.

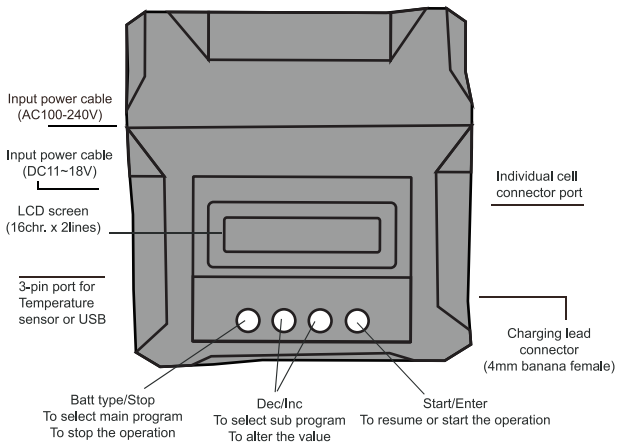
Cyclic charging/discharging

Perform 1 to 5 cycles of charge>discharge or discharge>charge continually for battery refreshing and balancing.

PC based analysis using USB communication

For technical expert, It offers PC based program can analyse the characteristic of the battery by USB port. It shows a graph of voltage, current, capacity and temperature curves. It also shows the individual voltage of each cell in the Lithium battery pack.

2. Exterior of the unit



3. Warnings and safety notes

- Never leave the charge unsupervised when it is connected to its power supply. If any malfunction is observed immediately terminate the process and refer to the operation manual.
- Keep away the unit from dust, damp, rain, heat direct sunshine and vibration. Do not drop it.
- The circuit of the unit is designed to be powered by a 10-18V DC only.
- This unit and the battery to charge or discharge should be set up on a head-resistant, non-inflammable and non-conductive surface. Never place them on a car seat, carpet or similar. Keep all the inflammable volatile materials well away from operating area.
- Be sure to understand the information of the battery to be charged or discharged accurately. If the program is set up incorrectly the battery can severely be damaged. Especially Lithium battery can cause a fire or an explosion by over-charging.
- To avoid short-circuits between the charge lead, always connect the charge cable

NiCd/NiMH	voltage level:1.2V/cell allowable fast charge current:1C~2C depends on the performance of cell discharge voltage cut off level 0.85V/cell(NiCd), 1.0V/cell(NiMH)
LiHv	voltage level:3.7 max.charge voltage:4.35v/cell allowable fast charge current: 1C or less discharge voltage cut off level:3.0V/cell or higher
LiPo	voltage level:3.7V/cell max.charge voltage:4.2V/cell allowable fast charge current: 1C or less discharge voltage cut off level:3.0V/cell or higher
Life	voltage level:3.3V/cell max.charge voltage:3.6V/cell allowable fast charge current: 4C or less(e.g. A123M1) discharge voltage cut off level:2.0V/cell or higher
Pb	voltage level:2.0V/cell (Lead-acid) max.charge voltage:2.46V/cell allowable fast charge current:0.4C or less discharge voltage cut off level:1.50V/cell or higher

to the unit first and only then to the battery to be charged or discharged. Reverse the hsequence when disconnecting.

- Do not attempt to disassemble the battery pack arbitrarily.

You have to pay attention to verify the capacity and the voltage of the Lithium battery pack. It may be composed of parallel and series connection mixed. In parallel link the capacity of the battery pack is multiplied by the number of cells but the voltage remains same. That kind of voltage imbalance causes a fire or explosion during charge process. We recommend you compose the Lithium battery pack in series only.

Discharge

- The typical purpose of discharge is to determine the residual capacity of the battery, or to lower the voltage of battery to a defined level. When you discharge the battery you also have to pay attention on the process same as charging. To avoid the battery becoming deep-discharged, set the final discharge voltage correctly. Lithium batteries should not be deep-discharged to lower than the minimum voltage, as this leads to a rapid loss of capacity or a total failure. Generally, you do not need to discharge Lithium battery voluntarily.

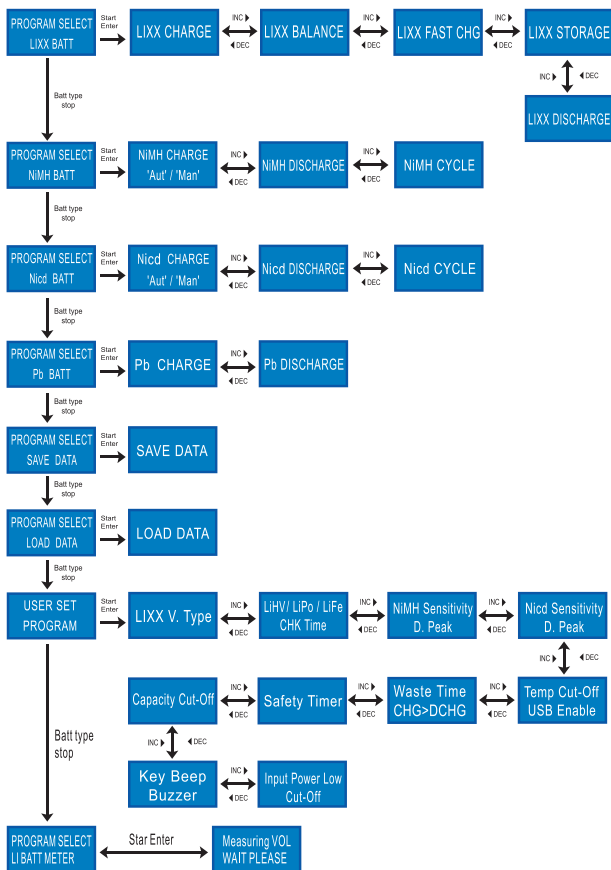
- Some rechargeable batteries are said to have a memory effect. If they are partly used and recharged before the whole charge is drawn out, they're 'remember' this and next time will only use that part of their capacity. This is a 'memory effect'. NiCd and NiMH batteries are said to suffer from memory effect. They prefer complete cycles; fully charge then use until empty, do not recharge before storage-allow them to self-discharge during storage. NiMH batteries have less memory effect than NiCd.

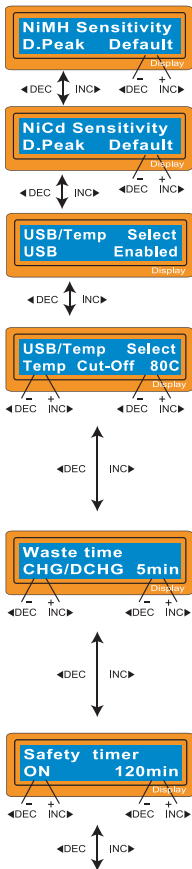
- The Lithium battery prefers a partial rather than a full discharge. Frequent full discharges should be avoided if possible. Instead, charge the battery more often or use a larger battery.

- The brand-new NiCd battery pack is partially useful with its capacity until it has been subjected to 10 or more charge cycles in any case. The cyclic process of charge and discharge will lead to optimise the capacity of battery pack.

Those warnings and safety notes are particularly important. Please follow the instructions for a maximum safety; otherwise the charger and the battery can be damaged violently. And also it can cause a fire to injure a human body or to lose the property.

4. Program flow chart





This shows the trigger voltage for automatic charge termination of NiMH and NiCd battery. The effective value ranges from 5 to 20mV per cell .if the trigger voltage is set higher, there is a danger of overcharging the battery; if it is set lower, there is a possibility of premature termination. Please refer the technical specification of the battery.(NiCd default:12mV, NiMH default:7mV)

You can select the function of 3-pin port at left side of the unit.It can be used temperature sensor port or USB port, selected at this screen. If the port is assigned as a temp. port, an optional temperature probe contacting the surface of battery can be used. When it is selected as an USB port, you can link the charger to your PC via an optional USB cable. This can utilize the optional software that can show you the charge process at PC. You can set the maximum temperature at which the charger should allow battery to reach during charge. Once a battery reaches this temperature during charge, the process will be terminated to protect the battery.

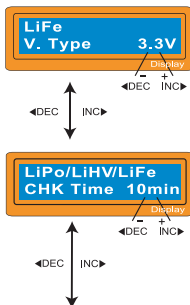
The battery is on the cyclic process of charge and discharge can often become warm after charge or discharge period. The program can insert a time delay to occur after each charge and discharge process to allow the battery adequate time to cool down before being subjected to the next process. The value ranges from 1 to 60 minutes.

When you start a charge process, the integral safety timer automatically starts running at the same time. This is programmed to prevent overcharge the battery if it proves to be faulty, or if the termination circuit cannot detect the battery full. The value for the safety timer should be generous enough to allow a full charge of the battery .

5. Initial Parameter set up (Users' set up)

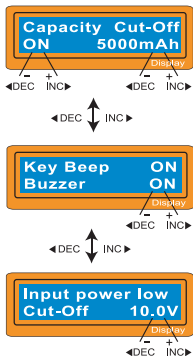
It will be operated with the default value of the essential user settings when it is connected to a 12V battery for the first time. The screen displays the following information in sequence and the user can change the value of parameter on each screen.

When you are willing to alter the parameter value in the program, press **Start/Enter** key to make it blink then change the value with **INC** or **DEC** key. The value will be stored by pressing **Start/Enter** key once.



The screen displays the nominal voltage of Lithium battery. There are three kinds of Lithium battery; LiFe(3.3V), LiHV(3.6V) or LiPo(3.7V). This is very important so you have to check the battery carefully and set it up correctly. If it is different from correct value the battery can explode during charge process.

It recognises the cell count of Lithium battery automatically at the beginning of charge or discharge process to avoid from erroneous setting by user. But deeply discharged battery can be perceived incorrectly. To prevent the error, you can set the time term to verify the cell count by the processor. Normally, 10 minutes are enough to perceive the cell count correctly. For the battery of larger capacity, you may extend the time term. But if you set the time term too long for the battery of smaller capacity, the charge or discharge process can be finished within the time term with the erroneous cell count. This may cause the fatal result. If the processor recognises the cell count incorrectly at the beginning of charge or discharge process, you may extend the time. Otherwise, you had better use with the default value.



This program sets the maximum charge capacity that will be supplied to the battery during charge. If the delta-pack voltage is not detected nor the safety timer expired by any reason, this feature will automatically stop the process at the selected capacity value.

The beep sounds at every time pressing the buttons to confirm your action. The beep or melody sounded at various times during operation to alert different mode changes. These audible sounds can be on or off.

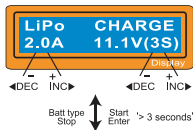
This program monitors the voltage of input battery. If the voltage drops below the value you set the operation forcibly terminated to protect the input battery.

6. Lithium battery(LiHV/LiPo/LiFe)program

These programs are only suitable for charging and discharging Lithium batteries with a nominal voltage of 3.7V, 3.6V and 3.7V per cell. These batteries need to adopt different charge technique is termed a constant voltage(CV) and constant current(CC) method. The charge current varies according to the battery capacity and performance. The final voltage of charge process is also very important; it should be precisely matched with the charade voltage of the battery. They are 4.35V for LiHv, 4.2 Vfor LiPo,and3.6V for LiFe. The charge current and nominal voltage as for cell count set on the charge program must always be correct for the battery to be charged.

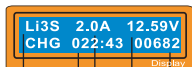
When you are willing to alter the parameter value in the program, press **Start/Enter** key to make it blink then change the value with **INC** or **DEC** key. The value will be stored by pressing **Start/Enter** key once.

6.1 Charging Lithium Battery



The left side of the first line shows the type of battery you select at the users setting. The value on the left side of second line sets a charge current and the value on the right side of second line sets the voltage of the battery pack.

After setting the current and voltage press **Start/Enter** key for more than 3 seconds to start the process. (Charge current:0.1~7.0A,Voltage:1~6 series)



number of cells charging time charge current battery voltage charged capacity

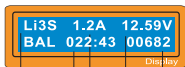
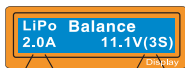
This shows the number of cells you set up and the processor detects. ' R: ' shows the number of cells found by the charger and ' S: ' is the number of cells selected by you at the previous screen. If both numbers are identical you can start charging by press **Start/Enter** button. If not, press **Batt Type/Stop** button to go back to previous screen. Then carefully check the number of cells of the battery pack to charge again.

The screen shows the present situation during charge process. To stop charging press **Batt Type/Stop** key once.

6.2 Charging Lithium battery at balance mode

This is for balancing the voltages of Lithium batteries of the battery park to be charged. The battery pack to be charged should be connected to the suitable balance port at the right side of the charger. And also, you need to connect the battery output plug to the output of charger.

In this mode, the charging process will be different from ordinary charging mode. The internal processor of the charger will monitor the voltages of each cell of the battery pack and controls charging current that is feeding to each cell to normalise the voltage.



number of cells charging time charge current battery voltage charged capacity

The value on the left side of second line sets a charge current and the value on the right side of second line sets the voltage of the battery pack.

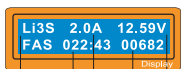
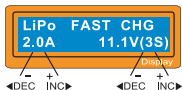
After setting the current and voltage press **Start/ Enter** key for more than 3 seconds to start the process. (Charge current:0.1~7.0A, Volatge:1~6 series)

This shows the number of cells you set up and the processor detects.' R: ' shows the number of cells found by the charger and ' S: ' is the number of cells selected by you at the previous screen. If both numbers are identical you can start charging by press **Start /Enter** button. If not, press **Batt type/Stop** button to go back to previous screen. Then carefully check the number of cells of the battery pack to charge again.

The screen shows the present situation during charge process. To stop charging press **Batt type/Stop** key once.

6.3 'FAST' charging Lithium battery

The charging current is getting smaller as the process goes to the near end term of Lithium battery charging. To finish charging process earlier, this program eliminate certain term of CV process. Actually, the charging current will goes to 1/5 from the initial value to end the process while the normal charging goes to 1/10 during CV term. The charging capacity may be a bit smaller than normal charging but the process time will be reduced.

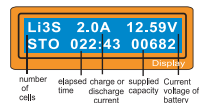
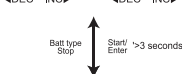


You can set up the charging current and the voltage of the battery pack being charged. As you press **Start/ Enter** button the voltage confirmation will be displayed. And then, if you confirm the voltage and current, press **Start/ Enter** button again to start charging.

This shows the present state of 'FAST' charging. To stop charging arbitrary, press **Batt type/Stop** key once.

6.4 'STORAGE' control Lithium battery

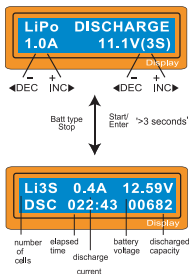
This is for charging or discharging Lithium battery not to be used for the time being. The program will determine to charge or discharge the battery to the certain voltage depending on the voltage of the battery at its initial stage. They are different from the type of the battery, 3.75V for Lilo, 3.85V for LiPo and 3.3V for LiFe per cell. If the voltage of battery at its initial stage is over the voltage level to storage, the program will start to discharge.



You can set up the current and the voltage of the battery pack to be charged. The current will be used for charge or discharge the battery to reach the 'storage' level of voltage.

The screen shows the present situation during charge process. To stop charging press **Batt type/Stop** key once.

6.5 Discharging Lithium battery



The value of discharge current on the left side of screen may not exceed 1C for a maximum safety and the final voltage on the right should not be under the voltage level that is recommended by the battery manufacturer to avoid deep discharging.

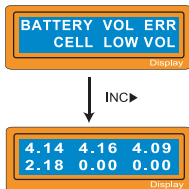
To start to discharge, press **Start/ Enter** key for more than 3 seconds.

This shows the present state of discharge. To stop discharging press **Batt type/Stop** key once.

6.6 Voltage balancing and monitoring during the discharge

The processor monitors the voltage of individual cells during 'storage-mode' and 'discharge' of Lithium battery pack. It tries to normalise the voltages to be equal. For this feature, the individual plug of the battery pack should be connected to the individual port of the charger.

If the voltage of any one or more cells varies abnormally during the procedure, it terminates the process forcibly with the error message. If this happens, the battery pack contains the bad cell, or the bad connection of the cable plug. You can easily know which one cell is bad by pressing **INC** button at time of showing the error message.



The processor found that the voltage of one of the cell in the Lithium battery pack is too low.

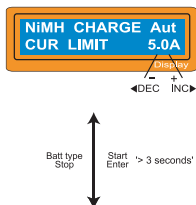
In this case, the 4th cell is bad. If there happens the connection-break of the cable or plug, the voltage value may show zero.

7. NiMH/NiCd battery program

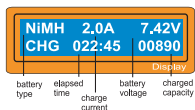
These programs are for charging or discharging NiMH (Nickel-Metal-Hydride) or NiCd (Nickel-Cadmium) battery commonly used for R/C model applications. To alter the value at the display, press **Start/Enter** key to make it blink then change the value using **INC** or **DEC** key. The value will be stored by pressing **Start/Enter** key once.

To start the process, press **Start/Enter** button for more than 3 seconds.

7.1 Charging NiCd/NiMH battery

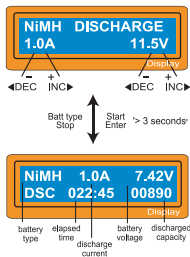


This program simply charge the battery using the current you set. In 'Aut' mode, you need to set the upper limit of charge current to avoid from higher feeding current that may damage the battery. Because some batteries of low impedance and small capacity can lead to the higher charge current by the processor at automatic charge mode. But in 'Man' mode, it will charge the battery with the charge current you set at the display. Each mode can be switched by pressing **INC** and **DEC** button simultaneously when the current field is blinking.



The screen displays the current state of charging . To stop the process, press **Batt type/Stop** key once. The audible sound indicates you the end of process.

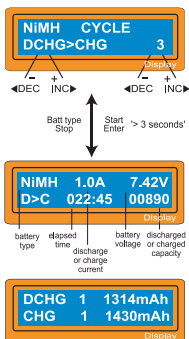
7.2 Discharging NiCd/NiMH battery



Set discharge current on the left and final voltage on the right. The discharge current ranges from 0.1 to 1.0A and the final voltage ranges from 0.1 to 25.0V). To start the process, press **Start /Enter** key more than 3 seconds.

The screen displays the current state of discharge. You can alter the discharge current by pressing **Start/Enter** key during the process. Once you change the current value, store it by pressing **Start/Enter** button again. To stop discharging press **Batt type/Stop** key once. The audible sound indicated you at the end of process.

7.3 Charge-to-discharge & discharge-to-charge cycle NiMH/NiCd battery



Set the sequence on the left and the number of cycle on the right. You can use this function for balancing, refreshing and break-in the battery. To avoid rising temperature of the battery, there will a brief cool-off period that already fixed at 'User setting' after each charge and discharge process. The cycling number ranges from 1 to 5.

To stop the process, press **Batt type/Stop** key once. You can change the discharge or charge current by pressing **Start/Enter** key once during the process. The audible sound indicates you the end of process.

At the end of the process, you can see charged or discharged electric capacities of the battery at each cyclic process.

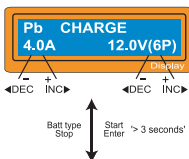
By pressing **INC** or **DEC** button, the screen shows the result of each cycle in order.

8. Pb(lead-sulphuric acid) battery program

This is programmed for charging Pb(lead-sulphuric acid) battery with nominal voltage from 2 to 20V. Pb batteries are totally different from NiCd or NiMH batteries. They can only deliver relatively lower current compare to their capacity, and similar restrictions definitely apply to charge. So the optimal charge current will be 1/10 of the capacity. Pb batteries must not be charged rapidly. Always follow the instruction is supplied by the manufacturer of battery.

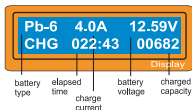
When you are willing to alter the parameter value in the program, press **Start/Enter** key to make it blink then change the value with **INC** or **DEC** key. The value will be stored by pressing **Start/Enter** key once.

8.1 Charging Pb battery



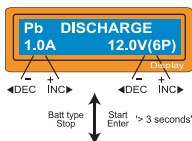
Set up the charge current on the left and the nominal voltage of the battery on the right. The charge current ranges from 0.1 to 7.0A and the voltage should be matched with the battery being charged.

Start the charge process by pressing **Start/Enter** key for more than 3 seconds.



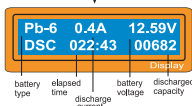
The screen displays the state of charging process. To stop charging forcibly, press **Batt type/Stop** key once. The audible sound indicates you at the end of process.

8.2 Discharging Pb battery



Set discharge current on the left and final voltage on the right. The discharge current ranges from 0.1 to 1.0A.

To start the process, press **Start/Enter** key for more than 3 seconds.

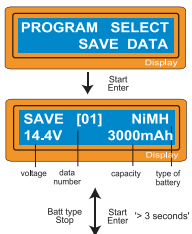


The screen displays the current state of discharge. You can alter the discharge current by pressing **Start/Enter** key during the process. Once you change the current value, store it by pressing **Start/Enter** button again.

To stop discharging press **Batt Type/Stop** key once. The audible sound indicates you at the end of process.

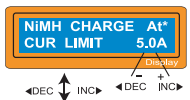
9. Save Data Program

It has a data storage and load program for your convenience. This feature can store up to 5 battery data by number that represent the individual specification of batteries you are using. They can be called back for the process of charging or discharging without setting up the program again. To set up the parameter value in the program, press **Start/Enter** key to make it blink then change the value with **INC** or **DEC** key.

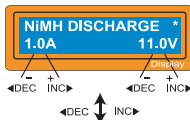


Program select

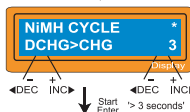
The parameter value setting up in this screen does not affect charge or discharge process. They only represent the specification of the battery. The following screens will automatically be displayed exactly matched battery type you set up. The example shows the battery pack of NiMH, 12cells and 3000mAh of capacity.



Set up the charge current for manual charge mode, or the current limit for automatic charge mode. Each mode can be switched by pressing **INC** and **DEC** button at the same time when the current field is blinking.



Setting up discharge current and final voltage.



Setting up the sequence of charge and discharge, and the cycling number.



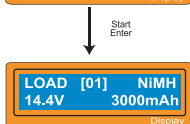
Saving the data.

10. Load Data Program

This program calls back the data that was stored at 'Save Data' program. To load the data, press **Start/Enter** key once to blink the data number field and select the number using **INC** or **DEC** key then press **Start/Enter** key for more than 3 seconds.

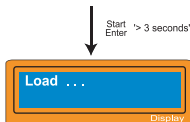


Program select



Select the data number to be called back.

The data matched with the number will be displayed at this time.



Loading the data.

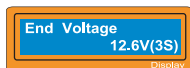
P R O G R A M S E L E C T
L I B A T T M E T E R

M e a s u r i n g V O L
W A I T P L E A S E . . .

M A I N 2 5 . 2 0 V
H 4 . 1 0 0 V L 4 . 0 0 0 V

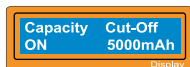
11. Various information during the process

You can inquire various information on LCD screen during charging or discharging process. When you press **DEC** button the charger shows the establishment of user settings. And also you can monitor the voltage of individual cell by pressing **INC** button when the individual connection cable is linked to the Lithium battery being processed.



It comes to the final voltage when the program ended.

◀DEC ↓



Displayed capacity cut-off function is turn on and the setting value of capacity.

◀DEC ↓



Displayed safety timer is turn on and duration of time in minutes.

◀DEC ↓



Displayde temperature cut-off function is turn on.

◀DEC ↓

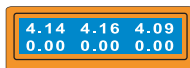


The external temperature is displayed when the temperature probe is used.

◀DEC ↓



Present input voltage.



The battery is connected with each port through cable; you can check voltage of each cell in the battery pack. When the cable is connected with the ports on the charger, the program will display voltage of up to 6 batteries.

12. Warning and error messages

It incorporates a various functions of protective and monitoring the system to verify functions and the state of its electronics. In any case of occurring error, the screen displays the cause of error that is self- explanatory with audible sound.

REVERSE POLARITY

Display

Incorrect polarity connected.

CONNECTION BREAK

Display

Battery connection is interrupted.

SHORT ERR

Display

Short-circuit of the output termination.

INPUT VOL ERR

Display

Input voltage wrong.

VOL SELECT ERR

Display

The voltage of the battery pack has been selected incorrectly!

BREAK DOWN

Display

The charger has malfunctioned for some reason. Seek professional advice.

**BATTERY CHECK
LOW VOLTAGE**

Display

The voltage is lower than which is set. Please check the number of cells in the battery pack.

**BATTERY CHECK
HIGH VOLTAGE**

Display

The voltage is higher than which is set. Please check the number of cells in the battery pack.

**BATTERY VOLTAGE
CELL LOW VOL**

Display

Voltage of one cell in the battery pack is too low, please check the voltage of each cell.

**BATTERY VOLTAGE
CELL HIGH VOL**

Display

Voltage of one cell in the battery pack is too high; please check the voltage of each cell.

**BATTERY VOL ERR
CELL CONNECT**

Display

Wrong connection of the connector detected; please check the connector and cable.

TEMP OVER ERR

Display

The internal temperature of the unit goes too high. Cool down the unit.

CONTROL FAILURE

Display

The processor cannot control the feeding current, please repair it.

13. Specifications

Dual input power(AC/DC):	Input AC:100~240Volt Input DC: 11~18Volt
Circuit power:	max.80W for charging max.5W for discharging
Charge current range:	0.1~7.0A
Discharge current range:	0.1~1.0A
Current drain for balancing Li-po:	300mAh/cell
NiCd/ NiMH battery cell count:	1~15cells
Lithium battery cell count:	1~6Series
Pb battery voltage:	2 to 20V
Weight:	400g
Dimension:	136×172×56mm

14. Warranty and service

We warrant this product for a period of one year(12 months) from the date of purchase. The guarantee applies only to such material or operational defects, which are present at the time of purchasing the product. During that period, we will replace without service charge any product deemed defective due to those causes. You will be required to present proof of purchase (invoice or receipt). This warranty does not cover the damage due to wear, overloading, incompetetent handling or using of incorrect accessories.

